



## TRI ETHANOL AMINE 85%

SN	TEST ITEM	SPECIFICATION	UNIT	RESULT
1	Purity	85.0 Min	Wt%	87
2	DEA	15 Max	Wt%	11.976
3	MEA	0.5 Max	Wt%	Nil
4	Water	0.2 Max	Wt%	0.05
5	Color	50 Max	Pt-Co	8
6	Specific gravity (20/20°C)	1.122-1.130	--	1.124



## TRI ETHANOL AMINE 99%

SN	CHARACTERISTICS	UNIT	AVERAGE VALUE
1	Monoethanolamine	Wt%	0.010
2	Diethanolamine	Wt%	0.150
3	Water	Wt%	0.030
4	Triethanolamine	Wt%	99.340
5	Color (Pt-Co)	Pt-Co	27.000
6	Iron	Wt ppm	0.620